



Automotive Aftermarket Division

3M™ 51052 Perfect-it III Fast Cut XL

1) Part Numbers

3M™ 51052 Perfect-it III Fast Cut XL

2) Description and end uses

3M 51052 Fast Cut XL is an aggressive abrasive liquid compound for use on refinish paints to remove abrasive scratches during the paint rectification process. It can also be used to remove oxidation, scratches, car wash scratches, etc, on original manufacturer's paints.

It has reduced dusting compared to other compounds especially suitable in warmer conditions, it is easy to clean up and has a longer working time than Fast Cut Plus.

- Reduced dusting and drying up in use
- Very easy clean up
- Long working time
- Good Finish
- Can be "seen through" to check for any remaining sanding scratches before moving on to next step
- Low sling
- Can be use with or without water
- 1 kg bottle for easy dispensing

3) Physical Properties

Container:	1 litre bottle
Qty per box:	12 bottles
Flash point:	≥ 120 °C closed cup
Colour:	White
Consistency:	Thick liquid with paraffinic odour
Viscosity:	30,000-40,000 cps
pH:	8 - 9
% volatile:	67.5 % by weight
Mineral	Aluminium oxide



4) **Directions for Use**

3M 51052 Fast Cut XL is an easy to use aggressive abrasive liquid compound for use on refinish paints to remove scratches from P1200 to P3000 grade abrasives after sanding out defects during the paint rectification process. It can also be used to remove oxidation and scratches, car wash scratches, etc, on original manufacturer's paints.

3M 51052 is recommended to be used with an electric or air driven Polishing machine (1500-2000 rpm) equipped with a 3M Perfect-it Compounding Sponge Pad 50487 Perfect-it Back-up Pad 09552/3. Can also be used on any industry typical foam or wool compounding pad.

Instructions for use

Directions for use:

1. Shake bottle before use.
2. Apply sufficient compound to the paint surface to work the flatted area. When starting with a dry compounding pad also apply compound direct to the pad to wet the surface.
3. Place the pad over the compound and start the machine.
4. Compound using medium pressure and reapply until the scratches are removed.
5. 3M™ Perfect-it™ III Fast Cut XL Compound has a long working time, minimal dusting and cleans up easily with a 3M™ Perfect-it™ High Performance Cloth.
6. For improved finish follow with 3M™ Perfect-it III Extra Fine PLUS 80349, on a 3M.Perfect-it.III Polishing Pad 50488.
7. Lastly, any compounding swirl marks can be removed using 3M.Perfect-it.III Ultrafina SE Polish 50383 on a 3M.Perfect-it.III High Gloss Pad 50388.

Note: any excess compound on plastics, rubbers or adjacent panels should be removed using a damp Perfect-it.igh performance cloth on finishing.

5) **Storage**

- Avoid frost
- Store upright
- Practical shelf life is 2 years



Effective : 30/05/12

Supersedes : First issue

6) **Safety**

Use:	Use only in well ventilated areas
Eye contact:	Avoid contact with eyes In case of contact with eyes rinse immediately with plenty of water and seek medical advice
Skin contact:	Avoid contact with skin After contact with skin wash immediately with plenty of soap and water
Ingestion:	If swallowed do not induce vomiting. Seek medical advice immediately and show the container or label

7) **Disclaimer**

All statements, technical information and recommendations are based on tests we believe to be reliable but the accuracy or completeness thereof is not guaranteed. Please ensure before using our product that it is suitable for your intended use. All questions of reliability relating to this product are governed by the Terms of Sale subject, where applicable, to the prevailing law.

Automotive Aftermarket
3M United Kingdom plc
Phone: 0161 237 6391
Fax: 0161 237 5911

aadenquiries.uk@mmm.com
www.3Mbodyshop.co.uk